# Assembly instructions Han<sup>®</sup> K 6/12

#### Description

# Depiction

### Dimensions in mm

#### Han-Com

Step 1: Signal contacts: Strip insulation from the wire with a length and insert the wire into the rectangular contact chamber.

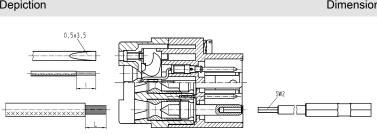
# Power contacts:

Strip insulation from the wire with a length and insert the wire into the contact chamber until insulation is flush with contact. Do not twist the strands of the wire.

Step 2: Signal contacts: Tighten screw termination with screwdriver  $(0.5 \times 3.5)$  with a tightening torque.

Power contacts: Hold the wire in position and tighten by a hexagonal driver (SW 2) from the mating side with a tightening torque.

Step 3: Complete connection



- I: Stripping length for signal contacts
- L: Stripping length for power contacts

